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Type Inspection Certificate 3.1 EN 10204 THIS DOCUMENT WAS PRODUCED AUTOMATICALLY AND IS VALID WITHOUT SIGNATURE Number 10522271743 Issued On 21/04/2022

WELDING PROCESS QUALIFICATION: ALL THE LASER WELDING PROCESS ARE QUALIFIED ACCORDING EUROPEAN PRESSURE EQUIPMENT DIRECTIVE PED 97/23/EC BY THE NOTIFIED BODY N.1233 EUOPED WITH WELDING PROCEDURE QUALIFICATION WPQR N° PM0907A001 Registration no. 10M203 AND WPQR N° PM907A002 Registration no. 11M017. STILL VALID UNDER PED 2014/68/EU PER ARTICLE 48 CLAUSE 3.

Customer INVESTA SP. Z O.O. UL.ZASTAWNA 27 83000 PRUSZCZ GDANSKI PL	Code: 0000023130	Consignee Investa Sp. z o.o. Smolice 1g, Tulipan Park - Hal 95010 Stryków PL	Delivery Nn 8365808318	Quality Control Q.M.D./Q.M. S.Toscana	Pages 1/5
			Of 21/04/2022	Plant Of Forlì	
			Delivery note nr 1005004140		

Material 59000619	Test specification: Stainless steel grade: TP 304L 1.4307/1.4301 X2CrNi18-9/X5CrNi18-10 Tolerances: EN10305-5 EN10219-2 ASTM A554	Welding process HIGH FREQUENCY INDUCTION WELDING	Order Nr 1191489121/240	Client Order CZZ22C00683
Description TXQ 40X40X2X6000 4307/304L Z			Part Number	Client Date 5/04/2022

Item	Identification Nr	Heat	Quantity MTL	Quantity KG	Quantity PZZ	Delivery conditions	Reworks
1	21K2020101	0542234	384	865	64		BRUSHED
2	21K2020102	0542234	384	867	64		

WE CERTIFY THAT THE ABOVE MENTIONED PRODUCTS COMPLY WITH THE TERMS OF ORDER CONTRACT AND THE STANDARDS RECALLED IN THE PRESENT TEST CERTIFICATE

Identification Nr	Chemical Type	C (%)	Si (%)	Mn (%)	P (%)	S (%)	Cr (%)	Ni (%)	N (%)
		0.03	1	2	0.045	0.015	17.5 19.5	8 10.5	0.11
21K2020101	RAW MATERIAL	.025	.310	1.670	.0260	.0010	18.110	8.060	.0690
21K2020102	RAW MATERIAL	.025	.310	1.670	.0260	.0010	18.110	8.060	.0690

Identification Nr	Type of mechanical test	Rp 0.2 [MPa]	Rp 1.0 [MPa]	Rm [MPa]	A5 (%)
		200	240	520 700	47 50
21K2020101	TUBE	279	309	575	48.3
21K2020102	TUBE	279	309	575	48.3

MARCEGAGLIA SPECIALTIES FORLIMPOPOLI PLANT SYSTEM CERTIFICATIONS QUALITY SYSTEM CERTIFIED ACCORDING TO EN 9001:2015 AND IATF 16949:2016 AND ISO 3834-2:2005 AND A SAFETY SYSTEM CERTIFIED ACCORDING TO OHASAS 18001:2007 AND AN ENVIROMENTAL SYSTEM CERTIFIED ACCORDING TO ISO 14001:2015. MARCEGAGLIA SPECIALTIES FORLIMPOPOLI PRODUCT CERTIFICATIONS DVGW ACCORDING TO GW541 LASER AND TIG WELDED TUBES STAINLESS STEEL GRADE 1.4404 DIA FROM 15.00 TO 108.00MM AND GRADE 1.4521 FROM 15.00 TO 54.00MM. TUV AD2000 W2W10 AND PED ANNEX I, PARAGRAPH 4.3 LASER AND TIG WELDED TUBES STAINLESS STEEL GRADE 1.4301, 1.4306, 1.4307, 1.4401, 1.4404, 1.4541, 1.4571, 1.4435, 1.4436 THICKNESS FROM 0.80 TO 4.00MM AND DIAMETRS FROM 8.00 TO 283.00 MM. EHEDG FOR DAIRY TUBES TXT015. EUROPEAN DIRECTIVE 1935:2004 FOR DAIRY TUBES TXT003, TXT014, TXT015.

NON DESTRUCTIVE TESTS ANTIMIXING TEST: CONFORM VISUAL INSPECTION AND DIMENSIONAL CONTROLS: CONFORM	DESTRUCTIVE TESTS FLATTENING TEST ACCORDING TO EN ISO 8492:2004: CONFORM TENSILE TEST ACCORDING TO EN ISO 6892-1:2009
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Marking

Remarks:
THE CHEMICAL COMPOSITION REFERS TO THE RAW MATERIAL USED ACCORDING TO EN 10088-2 AND 10028-7